

# **BAS SURFACES**

100% acrylic solid surfaces

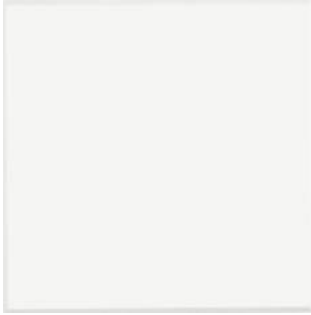
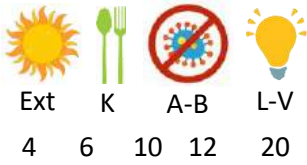
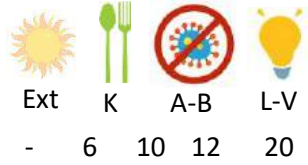
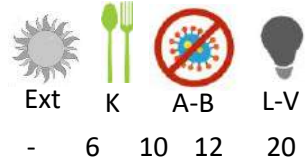
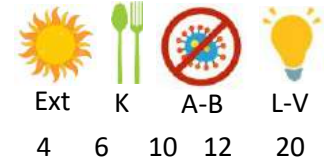
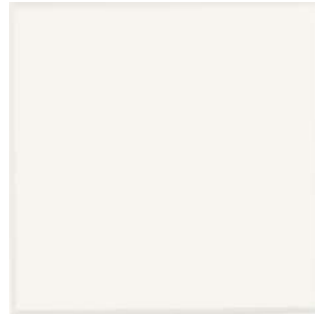
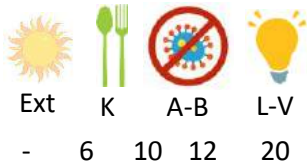
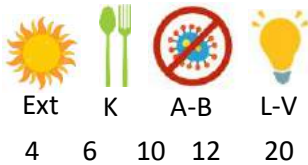
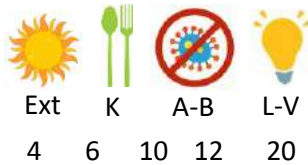
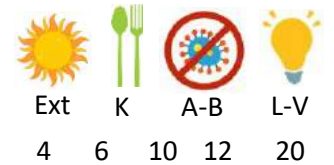
## Color Portfolio 2017

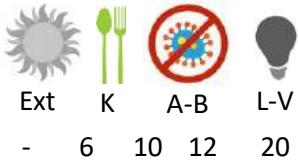
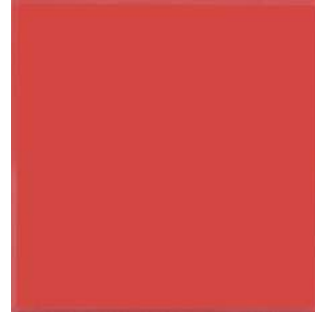
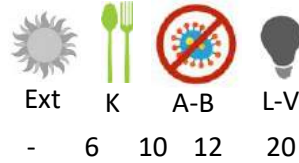
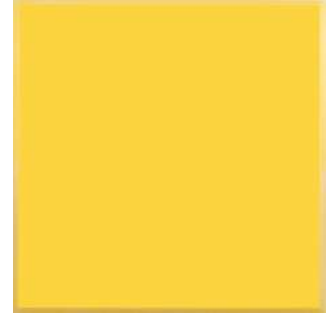
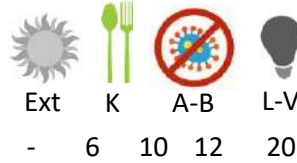
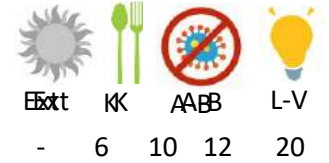
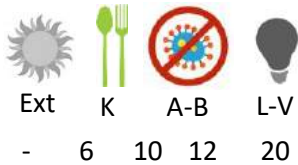
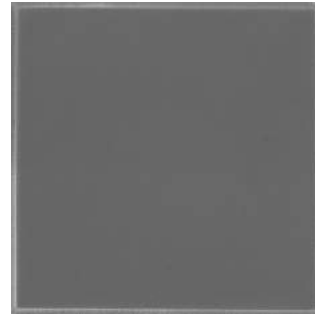
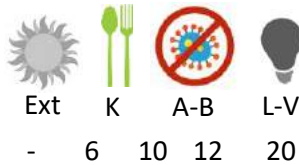
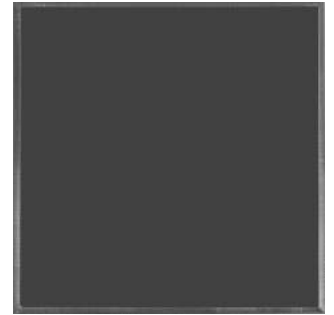
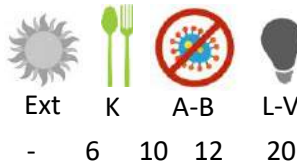
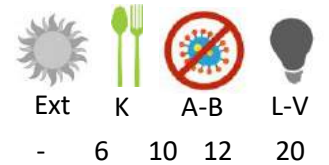


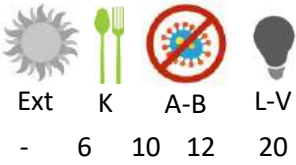
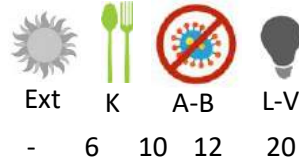
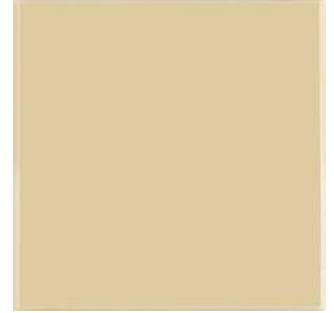
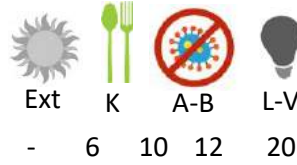
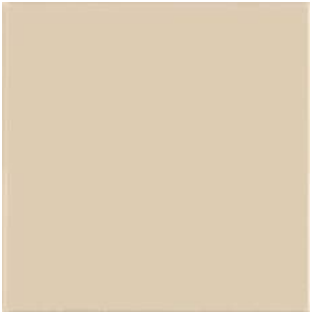
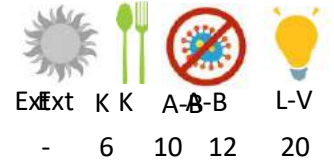
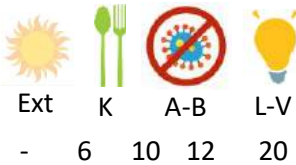
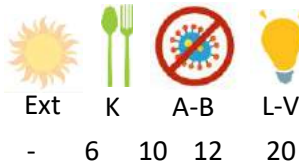
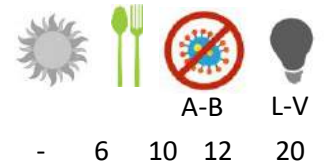
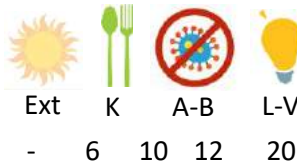
BİRLEŞİK AKRİLİK SAN. VE TİC. LTD. ŞTİ.

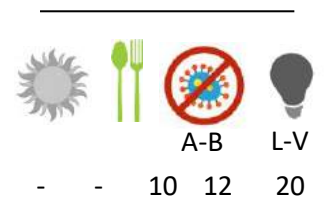
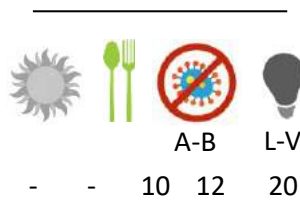
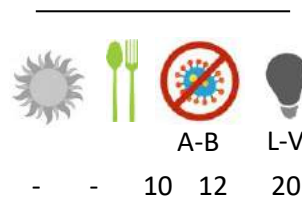
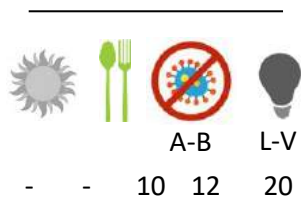
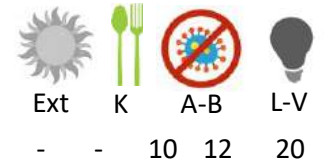
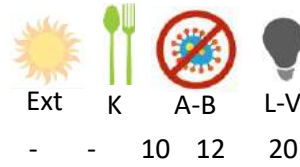
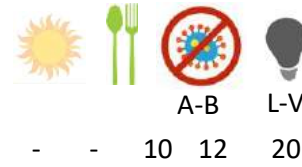
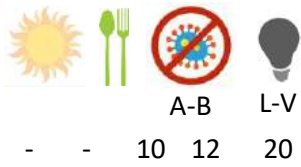
Birleşik Akırlık Sanayi (BAS)  
33 Mithat pasa Street, yahya Kemal Mah.  
Istanbul, TURKEY

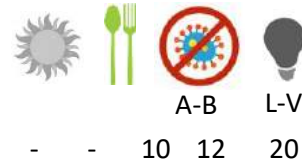
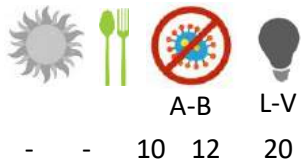
Tel: +90 (539)427-9933  
arashtmr@gmail.com  
www.birlesikakrilik.com

**B 001****S 072****G 090****BAS 206 Natural****BAS 207 Pearl S****BAS 208 P White****BAS 209 D White****BAS 211 S White**

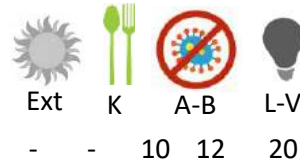
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**BAS 319 Solid Bean****BAS 321 Solid Cinna****BAS 323 Solid Cement****BAS 325 Solid Beige****BAS 327 Solid Bole****BAS 3210 Solid Silk****BAS 331 Solid Talus**

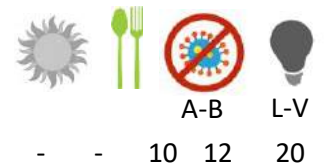
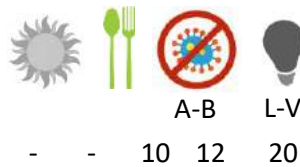
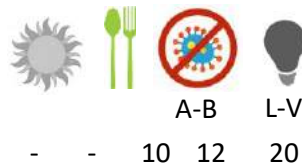
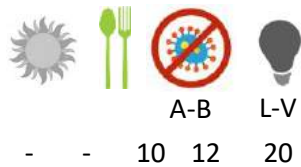
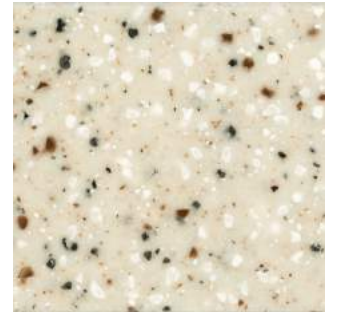
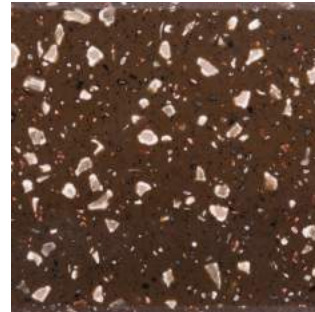
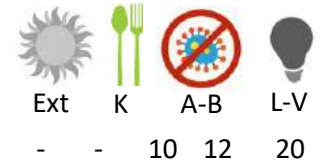
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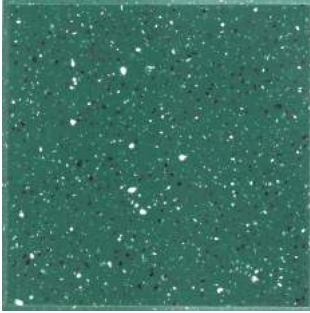
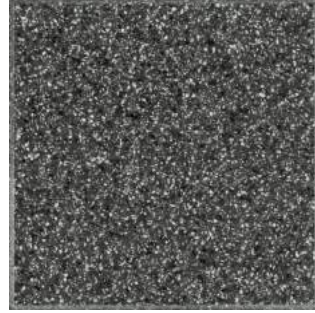
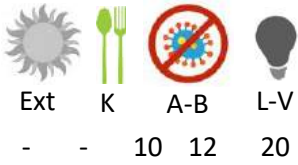
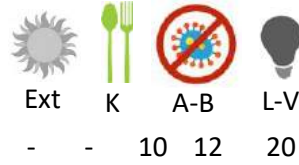
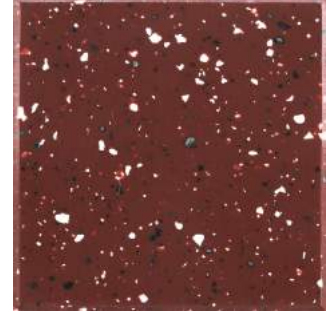
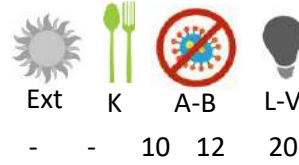
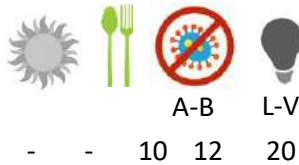
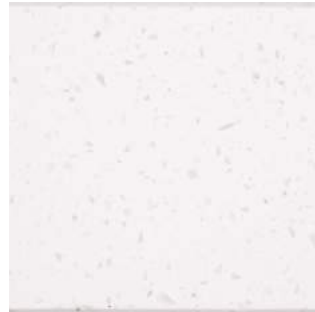
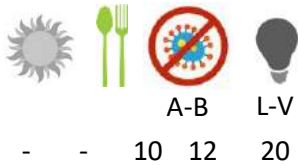
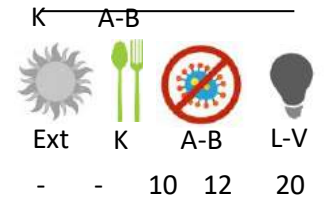
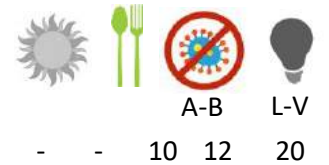
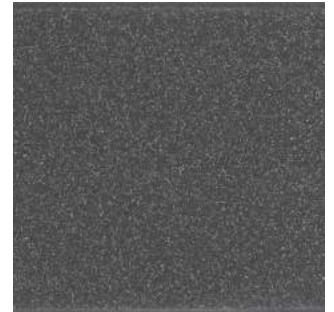
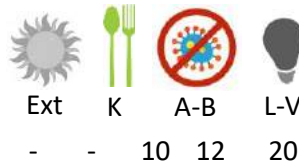


BAS 612 Pebble Flax



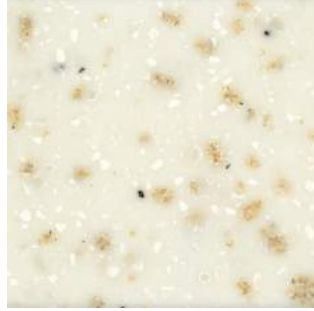
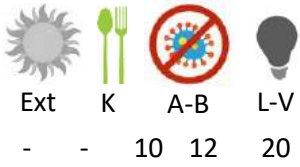
BAS 615 Pebble Ice White



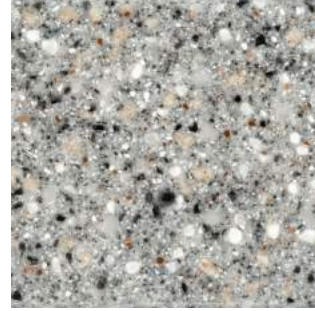
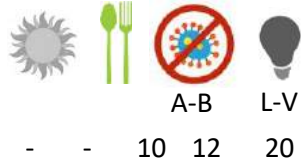
**BAS 646 Pebble Bice****BAS 653 Pebble Blur****BAS 670 Pebble Frost****BAS 671 Pebble Pome****BAS 775 Spark Pearl**



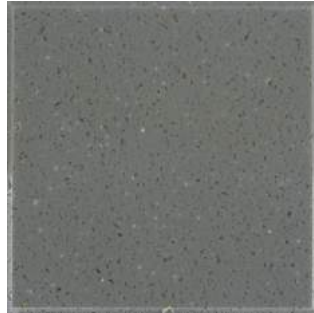
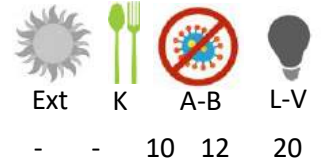
BAS 795 Spark Night



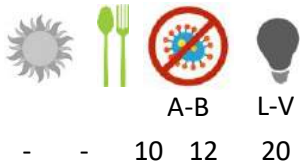
BAS 820 Macula Universe



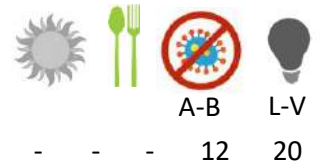
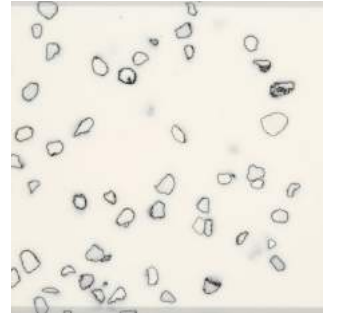
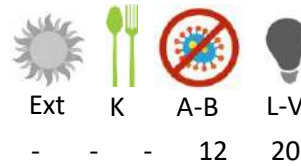
BAS 840 Macula Silver



BAS 920 Galaxy Whirpool

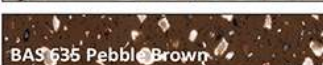


BAS 930 Galaxy Andromeda








Printed representation of color may vary from actual samples  
Made in Turkey





NSF 51





L-V  Light visible marks under specific lighting conditions after intense and heavy use ; Почти не заметные следы при определенных условиях освещения после интенсивного и продолжительного использования ; Segni visibili molto leggeri in condizioni di illuminazione specifiche dopo uso intenso e pesante ; Sehr helle sichtbare Markierungen unter bestimmten Lichtverhältnissen nach intensiver und starker Beanspruchung ; Marcas visibles muy ligeras bajo condiciones de iluminación específicas después del uso intenso y pesado


  
 Less light visible marks under specific lighting conditions after intense and heavy use ; cСлегка видимые следы при определенных условиях освещения после интенсивного и продолжительного использования ; segni luminosi visibili in condizioni di illuminazione specifiche dopo uso intenso e pesante ; leichte sichtbare Flecken unter bestimmten Lichtverhältnissen nach intensiver und starker Beanspruchung ; marcas visibles claras bajo condiciones de iluminación específicas después del uso intenso y pesado


 visible marks after intense and heavy use ; видимые следы при определенных условиях освещения после интенсивного и продолжительного использования ; segni visibili dopo uso intenso e pesante ; sichtbare Markierungen nach intensiver und starker Beanspruchung ; marcas visibles después del uso intenso y pesado


A-B  Antibacterial: suitable for laboratory and hospitals ; Антибактериальный: подходит для лабораторий и больниц ; Antibatterico: adatto per laboratorio e ospedali ; Antibakteriell: geeignet für Labor und Krankenhaus ; Antibacteriano: adecuado para laboratorio y hospitales

K  Kitchen collection: counters, intensive use, bathroom and wash basins ; Кухонная коллекция: столешницы, места интенсивного пользования, ванные комнаты и умывальники ; Collezione di cucina: contatori, bagno ad uso intensivo e lavabi ; Küchenkollektion: Theken, intensive Nutzung Bad und Waschbecken ; Colección de co-cina: mostradores, baño de uso intensivo y lavabos

Ext  Suitable for exterior applications ; Подходит для наружных применений ; Adatto per applicazioni esterne ; Geeignet für Außenanwendungen ; Adecuado para aplicaciones exteriores

 Not Recommended for exterior applications ; Не рекомендуется для наружных применений ; Non è suggerito per applicazioni esterne ; Nicht vorschlagen für Außenanwendungen ; No Sugerir para aplicaciones exteriores

 Not Suitable for exterior applications ; Не подходит для наружных применений ; No apto para aplicaciones exteriores ; Nicht geeignet für Außenanwendungen ; No apto para aplicaciones exteriores

 Sheet.thickness.;Толщина.листа.;Spessore.lamiera.;Blechdicke.;El.grosor.de.una.hoja.:  
4mm , 6mm , 8mm , 10mm , 12mm , 15mm , 18mm , 20mm

# BAS SURFACES

## 100% acrylic solid surfaces

BAS SURFACES 100% acrylic solid surfaces can be thermoformed in order to fulfill the need of creation of various shapes. The thermoforming process occurs by heating and bending the flat sections of BAS SURFACES material. The process of thermoforming needs an industrial oven that is designed specifically for solid surface bending. The oven needs to be heated up to temperatures around 150°C - 160°C. The formability of BAS SURFACES material offers an excellent opportunity to create sculptures, artistic vanities, innovative furniture and various interior applications with special shapes and curves.

Thermoforming is a learned technique that requires practice and experience in order to achieve optimal results. The preparation and calibration of the oven is the key step in thermoforming process. The heating temperature and the dwell time varies with different thickness and color group of BAS SURFACES material to be formed.

### The table of oven temperature and dwell time with minimum radius allowance:

Thickness	Recommended Temperature and Dwell Time	Recommended Minimum Radius	Color Group
6 mm	150°C	25 mm	Solid, Sanded
	30 - 60 min.	102 mm	Pebble, Spark, Macula
12 mm	150°C	76 mm	Solid, Sanded
	45 - 80 min.	127 mm	Pebble, Spark, Macula

Oven temperature and dwell time may vary according to different oven designs and the size of BAS SURFACES material to be formed. Testing a scrap piece before forming the material to obtain the optimum temperature and dwell time is recommended. Birleşik Akrilik does not express or imply any suitability of equipment or warranty that may be used in the thermoforming process. Not following the recommended processing values could result with cracks and popped chips. Galaxy color group is not recommended for thermoforming due to its unique property.

Birleşik Akrilik does not warrant the condition of BAS SURFACES material while being thermoformed or such material that is unsuccessfully thermoformed. However, when the material is successfully thermoformed and subsequently incorporated into a finished assembly, it carries the same warranty as other BAS SURFACES products.



# Innovative BAS SURFACES 100% acrylic solid surface material provides high performance in superior standards.

- \* Infinite color and decorative surfaces
- \* High thermoforming performance
- \* Inhibits growth of bacteria or fungi
- \* Maximum hygiene
- \* 4 - 20 mm of thickness
- \* 12 different size :

65x310

65x368

76x250

76x368

76x400

80x215

80x270

80x310

80x368

85x275

100x255

100x310



Maryfass



arashtoussimehr



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arashtmr@gmail.com



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